Unit-III

Part–A(Short Answer Questions)				
S.No.	**Question**	**BT**	**CO**	**PO**
1	Explain face milling with neat sketch?	L1	CO3	1,9
2	Explain saddle milling with neat sketch?	L1	CO3	1,9
3	Explain dove tail milling with neat sketch?	L2	CO3	1,9
4	Describe a milling cutter?	L2	CO3	1,9
5	.Explain form of milling with neat sketch?	L2	CO3	1,9
6	Define the grinding ratio?	L2	CO3	1,9
7	What are factor contribute to increased production rate broaching?	L3	CO3	1,9
8	Define the finish ability?	L1	CO3	1,9
9	Define the sensitivity?	L1	CO3	1,9
10	Define the grind ability?	L2	CO3	1,9

Part–B (Long Answer Questions)					
11		Explain the classification of grinding machines?	L3	CO3	1,9
12	a)	Explain the principle of milling machines?	L3	CO3	1,9
	b)	What is the application of milling machines?	L3	CO3	1,9
13	a)	Explain types of abrasive bonds selections of grinding wheel?	L3	CO3	1,9
14	a)	What are advantages of grinding?	L2	CO3	1,9
	b)	What is the geometry milling cutters method?	L3	CO3	1,9
15		Define lapping and Explain the working principle of lapping?	L3	CO3	1,9

16		Explain the honing and its advantages and disadvantages?	L3	CO3	1,9